








## **HITACHI – spare parts**





**We also supply other spare parts  
that are not described in this section.**














If you cannot find the required spare parts please contact us.








### Power feed contacts



Order No.	Item No.	Photo	Description	Application
H001	Q1825 S1325		(C202) Power feed contact upper & lower D=10.7 x 32 mmL	H-CUT, Ultra-CUT series Manual type
H002	Q6172 E8312		(C297) Power feed contact for AWF upper & lower D=7.8 x 30 mmL	H-CUT 230M/304P/406P/508P.Q Ultra-Cut series
H005	43144		(C850) Power feed contact upper & lower 9.0 x 18 x 18 mm	H-CUT 254RS/355RS
H005G	43033		(C016) Power feed contact upper & lower 9.0 x 18 x 18 mm - Tin coating	H-CUT 254RS/355RS/A230RS
H007	66055		(C018A) Power feed contact upper 10.5 x 10.5 x 7.0 mmT	H-Cut 254R, 355R Y-series
H006(J)	43017 (C851)		Power feed contact for fine finish upper OD12 x id6.0 mm T=6.0mm	254RS,355RS
H401			Holder for power feed contact for H005 series	H-CUT 254RS/355RS



### Wire guides

H101	Q1846 (C206)		(C206) Guide diamond upper D=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm OD5.0 x 15 mm	H-CUT 203/304/345/460.Q-series Manual	
H102	Q1848 (C207)		(C207) Guide diamond lower D=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm OD5.0 x 15 mm	H-CUT 203/304/345/460.Q-series Manual	
H103			Guide diamond upper & lower D=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm OD24 x 19 mm	H-CUT series Manual	
H105(J)	E8306 /C561		V-flat guide - AWT A2 upper	0.205 mm	H-CUT 203M/304P/406P/508P
	E8305 /C560			0.255 mm	
	E8304			0.305 mm	

H106(J)	E8310 /C564		V-flat guide - AWT A2 lower	0.205 mm	H-CUT 203M/304P/406P/508P
	E8309 /C563			0.255 mm	
	E8308			0.305 mm	
H107(J)	Q6163		(C720) V flat guide - AWT C2 upper	0.205 mm	3Q.4Q.5Q. series
				0.255 mm	
				0.305 mm	
H108(J)	Q6151		(C723) V flat guide - AWT C2 lower	0.205 mm	3Q.4Q.5Q. series
				0.255 mm	
				0.305 mm	
H109(J)	C715		V-flat guide – AWT E2 upper	0.205 mm	3Q.4Q.5Q. series
	C714			0.255 mm	
	C713			0.305 mm	
H110(J)	C718		V-flat guide – AWT E2 lower	0.205 mm	3Q.4Q.5Q series
	C717			0.255 mm	
	C716			0.305 mm	
H111(J)	C833		V-flat guide – AWT F1 upper	0.205 mm	H-CUT 245RS/355RS/203R
	C831 /66104			0.255 mm	
				0.305 mm	
H112(J)	C836		V-flat guide – AWT F1 lower	0.205 mm	H-CUT 245RS/355RS/203R
	C834/ 66109			0.255 mm	
				0.305 mm	
H113(J)	43112/ C004		Wire guide - AWF upper	0.205 mm	H-CUT 203R/203F/254R/355RS
	43113/ C005			0.255 mm	
	43114/ C006			0.305 mm	
H113C	43112/ C004		Diamond guide upper	0,205 mm	H-CUT254R
	43113/ C005			0,255 mm	
	43114/ C006			0,305 mm	
H114(J)	43060/ C001		Wire guide - AWF lower	0.205 mm	H-CUT 203R/203F/254R/355RS
	43061/ C002			0.255 mm	
	43062/ C003			0.305 mm	
H115	43008		Diamond guide Upper	0.205 mm	H-CUT 254Y,355Y AWF
	43007(Y002)			0.255 mm	
	43006			0.305 mm	
H116	43168		Diamond guide lower	0.205 mm	H-CUT 254Y,355Y AWF
	43167(Y001)			0.255 mm	
	43166			0.305 mm	
HWRK		Replacement kit for Hitachi wire cutting EDM Wire guides upper and lower + holders, 2x power feed contacts, jet nozzle, installation manual			HF -series Q -series

Water nozzles				
H201			Water nozzle	H-CUT 203/304/345/460
H202			Water nozzle	H-CUT 203/304/345/460
H203	C261		Water nozzle high speed lower id=4 mm	H-CUT 203M.Q series
	C260		Water nozzle high speed lower id=6 mm	
H204	Q6205 (C372)		Water nozzle holder lower OD80 x id7 x T=46 mm	H-CUT 203M.Q series
H205	Q6201 (C494)		Water nozzle upper holder	H-CUT 203M.Q series
H205-1			Water nozzle OD24 x id5.0mm T=12mm	
H206			Water nozzle upper OD80 x id5.0mm T=48 mm	
H301	Q6061		(C473) Cutter ceramic upper	Q series
H302	Q6062		(C474) Cutter ceramic upper	Q series

Other parts				
	C768		Float switch (Plavákový spínač)	Y,R and Q Series
H303	66083 (C798)		Tip ceramic	H-Cut 254RS,355RS

H304	C401		Roller Ceramic	All series
			Stainless steel flanged bearing 12x6x4mm flange 13,6mm	
			Stainless steel flanged bearing 15x6x5mm flange 17mm	